

## SuperSonic H2O

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# Abrasive Flow Rates

Metering Disk Size	Part Number	60 Mesh Pounds Per Minute	80 Mesh Pounds Per Minute	100 Mesh Pounds Per Minute
0.154"	009931-1	0.35	0.40	0.40
0.168"	009931-2	0.45	0.50	0.55
0.184"	009931-3	0.60	0.65	0.65
0.196"	009931-4	0.75	0.80	0.80
0.206"	009931-5	0.85	0.90	0.90
0.215"	009931-6	0.95	1.00	1.00
0.222"	009931-7	1.00	1.05	1.15
0.229"	009931-8	1.10	1.15	1.20
0.237"	009931-9	1.25	1.30	1.30
0.246"	009931-10	1.35	1.40	1.45
0.255"	009931-11	1.45	1.55	1.60
0.263"	009931-12	1.55	1.65	1.70
0.269"	009931-13	1.70	1.80	1.85
0.275"	009931-14	1.85	1.95	2.00
0.281"	009931-15	1.95	20.5	2.15
0.288"	009931-16	2.05	2.15	2.20
0.295"	009931-17	2.15	2.25	2.30
0.302"	009931-18	2.25	2.35	2.40

Recommended Abrasive Flow Rates in Pounds Per Minute			
Orifice/Mixing Tube Size	40,000 PSI	50,000 - 55,000 PSI	60,000 PSI
0.007"/0.020"	0.30	0.40	0.40
0.010"/0.030"	0.60	0.80	0.80
0.013"/0.040"	1.00	1.20	1.20
0.014"/0.040"	1.10	1.20	1.30
0.016"/0.040"	1.20	1.40	1.50
0.018"/0.050"	N/A	2.10	2.40